Differential Feed Differential Feed Stitch Length Stitch Length **Lower Looper Lower Looper Upper Looper Upper Looper Righthand Needle Righthand Needle Lefthand Needle Lefthand Needle Differential Feed Differential Feed** Stitch Length Stitch Length **Lower Looper Lower Looper Upper Looper Upper Looper Righthand Needle Righthand Needle Lefthand Needle Lefthand Needle Differential Feed Differential Feed** Stitch Length Stitch Length **Lower Looper Lower Looper Upper Looper Upper Looper Righthand Needle Righthand Needle Lefthand Needle Lefthand Needle**

Differential Feed

Stitch Length

Lower Looper

Upper Looper

Righthand Needle

Lefthand Needle

Differential Feed

Stitch Length

Lower Looper

Upper Looper

Righthand Needle

Lefthand Needle